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## BIOSYNTHESIS OF STREPTOMYCIN

### dTDP-DIHYDROSTREPTOSE SYNTHASE FROM *STREPTOMYCES GRISEUS* AND dTDP-4-KETO-L-RHAMNOSE 3,5-EPIMERASE FROM *S. GRISEUS* AND *ESCHERICHIA COLI* Y10

HANS PETER WAHL and HANS GRISEBACH

*Lehrstuhl für Biochemie der Pflanzen, Biologisches Institut II der Universität Freiburg i.Br., Schänzlestr. 1, D-7800 Freiburg i.Br. (F.R.G.)*

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**Key words:** dTDP-dihydrostreptose synthase; dTPD-ketorhamnose epimerase; Streptomycin synthesis; (*Streptomyces griseus*, *Escherichia coli*)

## Summary

dTDP-dihydrostreptose synthase from *Streptomyces griseus* was purified about 50-fold by removal of protein with polyethyleneimine,  $(\text{NH}_4)_2\text{SO}_4$  fractionation and gel filtration on Ultrogel AcA44. The synthase preparation was free of dTDP-4-keto-L-rhamnose 3,5-epimerase (dTDP-4-keto-6-deoxy-D-glucose 3,5-epimerase, EC 5.1.3.13) activity. A new enzyme assay using *Escherichia coli* Y10 as source for the epimerase and dTDP-glucose 4,6-dehydratase (dTDP-glucose 4,6-hydro-lyase, EC 4.2.1.46) was developed. In the presence of excess epimerase the apparent  $K_m$  for dTDP-4-keto-6-deoxy-D-glucose was determined to be 25  $\mu\text{M}$ . The molecular weight of epimerase and synthase were determined by their elution volumes from a Sephadex G-100 column to be approx. 67 000 and 32 000, respectively. The pH optimum for the epimerase was between 7.5 and 8.5.

The intermediate formation of dTDP-4-keto-L-rhamnose in the epimerase reaction could be shown by detection of 6-deoxy[ $^3\text{H}$ ]talose after  $\text{NaB}^3\text{H}_4$  reduction. Results which indicate the existence of dTDP-4-keto-L-rhamnose as a free intermediate in the epimerase reaction are reported.

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## Introduction

dTDP-L-dihydrostreptose is an intermediate in the biosynthesis of streptomycin in *Streptomyces griseus* [1]. This nucleotide sugar is formed from dTDP-

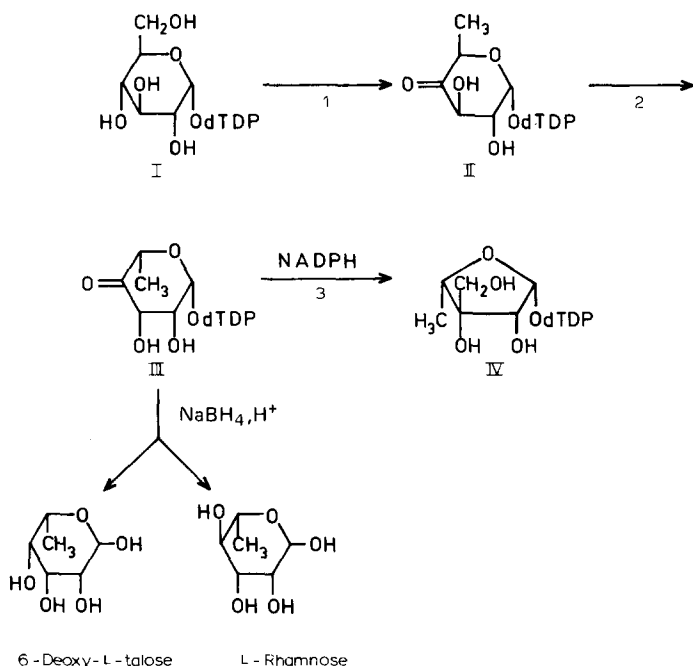


Fig. 1. Reaction sequence of dTDP-D-glucose (I) to dTDP-L-dihydrostreptose (IV) and reduction products of dTDP-4-keto-6-deoxy-L-rhamnose (III) with NaBH<sub>4</sub>. Enzymes: 1, dTDP-glucose 4,6-dehydratase; 2, dTDP-4-keto-L-rhamnose 3,5-epimerase; 3, dTDP-dihydrostreptose synthase.

D-glucose by the action of three enzymes: dTDP-glucose 4,6-dehydratase (dTDP-glucose 4,6-hydro-lyase, EC 4.2.1.46), dTDP-4-keto-L-rhamnose 3,5-epimerase (dTDP-4-keto-6-deoxy-D-glucose 3,5-epimerase, EC 5.1.3.13) and a NADPH-dependent dTDP-dihydrostreptose synthase [2,3] catalyzing the reaction sequence shown in Fig. 1.

We report here the partial purification of the dTDP-dihydrostreptose synthase and describe some of its properties. Some properties of the 3,5-epimerase from *S. griseus* and *Escherichia coli* Y10 were also determined. We have further investigated the question whether dTDP-4-keto-L-rhamnose (III in Fig. 1), one of the postulated products of the 3,5-epimerase reaction, can be detected and whether it exists as a free intermediate.

## Materials and Methods

**Materials.** dTDP-D-[U-<sup>14</sup>C]glucose (50–200 Ci/mol) was purchased from ICN (Irvine, CA). dTDP-D-[3-<sup>3</sup>H]glucose (2 Ci/mmol) was enzymically synthesized from [3-<sup>3</sup>H]glucose (The Radiochemical Centre, Amersham) [4,5] and purified by paper chromatography in solvent system 1. NaB<sup>3</sup>H<sub>4</sub> (200 Ci/mol) was obtained from The Radiochemical Centre.

L-Rhamnose was purchased from Merck (Darmstadt), and 6-deoxy-D-glucose and L-fucose from Pfannstiehl (Waukegan, IL). Diphenylcarbamylchloride and phenylmethanesulfonylfluoride were obtained from Serva (Heidelberg).

Enzymes and biochemicals were from Boehringer (Mannheim). 6-Deoxy-L-talose was prepared from *E. coli* 045 [11] by a 15 min incubation with alkaline phosphatase.

**Microorganisms.** *S. griseus* strain N 2-3-11 from Kaken Chemical Co., Tokyo, was grown as described previously [2,6] and harvested after 42 h fermentation at the maximum dihydrostreptose synthase activity. *Streptomyces aureofaciens* (FD 111 88) from Pfizer (Groton, CT, U.S.A.) was grown as described previously [7]. *E. coli* Y10 and 045 were obtained from *E. coli* Genetic Stock Centre (New Haven, CT, U.S.A.) and grown in antibiotic medium 3 (Difco, Detroit, MI, U.S.A.) at 37°C. They were harvested in the middle of the logarithmic growth phase.

**Chromatography.** The solvent systems used for chromatography were: (1) ammonia/water/isobutyric acid (520 : 42 : 938, v/v); (2) methylethylketone/saturated boric acid/acetic acid (8 : 1 : 1, v/v); (3) ethylacetate/pyridine/water (2 : 1 : 2, v/v, organic phase); (4) ethylacetate/pyridine/acetic acid/water 5 : 5 : 1 : 3, v/v).

**Buffer systems.** The buffer systems used in this study were: (A) 50 mM Tris-HCl (pH 7.5); (B) buffer A containing 30% glycerol (v/v); (C) buffer A containing 7 mM mercaptoethanol; (D) buffer A containing 1 mM diphenylcarbamyldichloride, 1 mM phenylmethanesulfonylfluoride, 7 mM mercaptoethanol and 30% glycerol (v/v); (E) buffer A containing 1 mM diphenylcarbamyldichloride, 1 mM phenylmethanesulfonylfluoride, 7 mM mercaptoethanol, and 15% glycerol (v/v); (F) 1 M glycine/NaOH (pH 9.0).

**Preparation of cell-free extract from *S. griseus*.** The mycelia obtained by centrifugation of the fermentation broth at  $20\,000 \times g$  for 10 min were washed twice with cold 1 M KCl and with buffer A containing 1 M KCl and 15% glycerol, collected by centrifugation and frozen with liquid N<sub>2</sub>. Frozen cells could be stored at -20°C for several months without loss of enzyme activity.

The frozen cells were thawed in the same weight of buffer D and sonicated (Branson B 12 sonifier) in an ice-bath for 3 min. Sonication was interrupted after each 10 s for 10 s. The sample was kept below 6°C. The broken cells were spun down at  $100\,000 \times g$  for 30 min at -5°C. The crude extract was stored at -20°C for several weeks without loss of enzyme activity.

**Preparation of cell-free extract from *E. coli* Y10.** The cells were washed with water, suspended in 5 times their weight of buffer A and sonicated as described above. The broken cells were spun at  $20\,000 \times g$  for 20 min at 4°C and the supernatant was stored at -20°C in 500-μl portions.

**Preparation of cell-free extract from *S. aureofaciens*.** The collected mycelium was washed with cold distilled water, collected by centrifugation, resuspended in the same volume of cold buffer C, and sonicated as described above. After centrifugation at  $20\,000 \times g$  the supernatant was stored in 200-μl portions at -20°C.

**Enzyme assay for dTDP-dihydrostreptose synthase.** (a) Preincubation for formation of dTDP-4-keto-L-rhamnose. 0.4 nmol dTDP-D-[U-<sup>14</sup>C]glucose (0.02 μCi) and 23 μl *E. coli* Y10 extract in a total volume of 25 μl buffer A were incubated for 30 min at 30°C. The reaction mixture was then cooled in an ice-bath until used. (b) Formation of dihydrostreptose. To 25 μl of the preincubation mixture were added 5 μl NADPH (0.069 μmol in buffer A), 10 μl buffer F,

25  $\mu$ l buffer B, and 25  $\mu$ l enzyme. The pH of the incubation mixture was 8.5. After 10 min at 30°C 10  $\mu$ l of 20% trifluoroacetic acid was added and the mixture heated for 30 min at 95°C. The protein was spun down and the supernatant applied to 4-cm wide strips of Whatman 3 MM paper. The chromatogram was developed for 8 h with solvent system 2. The chromatogram was then scanned for radioactivity and the zone of dihydrostrepsone ( $R_{\text{rhamnose}} \approx 1.75$ ) counted in a toluene scintillation fluid.

*Optical assay for determination of stoichiometry between formation of dTDP-dihydrostreptose and NADPH oxidation.* The preincubation with the *E. coli* Y10 extract (cells : buffer 1 : 3, w/w) was centrifuged through a Centriflo-membrane (Amicon, Lexington, U.S.A.) for removal of proteins. The concentration of dTDP-4-keto-6-deoxysugars in an aliquot of the centrifugate was determined at 318 nm in 0.1 N NaOH [8]. The incubation mixture contained 200  $\mu$ l  $^{14}\text{C}$ -labelled dTDP-4-keto-6-deoxysugars (0.2  $\mu$ mol; 2  $\mu$ Ci), 30  $\mu$ l NADPH (0.36  $\mu$ mol), 470  $\mu$ l buffer B containing 15% glycerol, 100  $\mu$ l buffer F, and 200  $\mu$ l synthase + epimerase (after the  $(\text{NH}_4)_2\text{SO}_4$  fractionation and desalting on Sephadex G-25). The reaction was started by addition of enzyme. The decrease in absorbance at 340 nm was measured. After various periods of time, 100- $\mu$ l aliquots were withdrawn and the reaction terminated by addition of trifluoroacetic acid. The radioactivity in dihydrostreptose was determined as described in the enzyme assay.

*Assay for dTDP-4-keto-L-rhamnose 3,5-epimerase.* To obtain dTDP-4-keto-6-deoxy[ $3\text{-}^3\text{H}$ ]glucose, dTDP-D-[ $3\text{-}^3\text{H}$ ]glucose (3.4 nmol, 17 nCi) were incubated with 10  $\mu$ l of the *S. aureofaciens* extract for 30 min at 30°C.

The assay system of Gaugler and Gabriel [10] was then used.

*Purification of dTDP-dihydrostreptose synthase.* To the cell-free extract from 180-g cells (wet wt.) of *S. griseus* in 180 ml buffer D was added a 10% solution of polyethyleneimine to a concentration of 2.25%. The precipitate was spun down at 100 000  $\times g$  for 30 min and the supernatant liquid was brought to 40% saturation by addition of saturated  $(\text{NH}_4)_2\text{SO}_4$ . Protein was collected by centrifugation at 100 000  $\times g$  for 30 min and the precipitate redissolved in 20 ml buffer E. The solution was clarified by centrifugation at 100 000  $\times g$ . The clear solution was then either desalted on a Sephadex G-25 column and used as enzyme source or it was directly applied to a Ultrogel AcA 44 (LKB) column (2.3  $\times$  46 cm). Synthase (and epimerase activity) were eluted from the ultrogel column with buffer E (flow rate, 2 ml/min).

*Detection of 6-deoxytalose in the dTDP-4-keto-L-rhamnose 3,5-epimerase reaction.* As source of the epimerase an *E. coli* Y10 extract from 1 g cells with 1 ml buffer C was used. 150  $\mu$ l of this extract was incubated for 1 h at 30°C with 100  $\mu$ l dTDP-D-[ $\text{U-}^{14}\text{C}$ ]glucose (2  $\mu$ Ci, 10 nmol). After addition of another 250  $\mu$ l of the *E. coli* Y10 extract incubation was continued for a further 10 min. Protein was removed by centrifugation through a Centriflo membrane. 4  $\mu$ Ci  $\text{NaB}^3\text{H}_4$  (20 nmol) dissolved in 100  $\mu$ l 0.01 N NaOH were then added and the mixture was kept at 20°C for 2 h. 100  $\mu$ l unlabelled  $\text{NaBH}_4$  (7 mg/ml 0.01 N NaOH) were added and the mixture incubated for a further 2 h. After addition of 50  $\mu$ l 20% trifluoroacetic acid, the solution was kept at 95°C for 15 min. The solution was then applied to Whatman 3 MM paper and the chromatogram was developed for 8 h with solvent system 2. The reference

sugars were detected with aniline phthalate.

After the chromatogram was scanned for radioactivity the radioactive zone of 6-deoxytalose ( $R_{\text{rhamnose}} = 1.7$ ) was cut out and eluted with  $\text{CH}_3\text{OH}/\text{H}_2\text{O}$ . The sugar was then rechromatographed (Table II).

## Results

### Assay for dTDP-dihydrostreptose synthase

We found the following problems with the assay for dTDP-dihydrostreptose synthase: (a) dTDP-4-keto-L-rhamnose (Fig. 1, III), the postulated substrate for the synthase reaction, has never been isolated and is assumed to exist only when bound to the 3,5-epimerase [9,10]. (b) dTDP-4-keto-6-deoxy-D-glucose, the substrate for the 3,5-epimerase reaction, is difficult to prepare in large quantities. Moreover, dTDP[U- $^{14}\text{C}$ ]glucose is expensive. The assays were, therefore, carried out under substrate-limiting, but standardized and reproducible, conditions. (c) 3,5-Epimerase is very labile [11].

The following assay, however, gave reliable results: dTDP[U- $^{14}\text{C}$ ]-D-glucose was preincubated with an extract from *E. coli* Y10 (which is blocked in rhamnose biosynthesis [8], but, as we found, contains the enzymes dTDP-glucose 4,6-dehydratase and dTDP-4-keto-L-rhamnose 3,5-epimerase). This preincubation mixture was then used in the presence of NADPH for assay of synthase activity. After partial purification of the synthase by  $(\text{NH}_4)_2\text{SO}_4$  fractionation (Table I), synthase activity was assayed spectrophotometrically by measuring the disappearance of NADPH (Fig. 6).

### Purification of dTDP-dihydrostreptose synthase

The synthase was purified about 50-fold in the presence of the proteinase inhibitors diphenylcarbamyldchloride and phenylmethanesulfonylfluoride and 30% glycerol by the following procedure: precipitation of inactive proteins and proteinases with polyethyleneimine,  $(\text{NH}_4)_2\text{SO}_4$  fractionation and gel filtration on Ultrogel AcA44 (Table I).

The elution profile from the Ultrogel column is shown in Fig. 2. The syn-

TABLE I

#### PURIFICATION PROCEDURE FOR dTDP-DIHYDROSTREPTOSE SYNTHASE

Enzyme assay was carried out with dTDP-D-[U- $^{14}\text{C}$ ]glucose after preincubation with an extract of *E. coli* Y10.

Purification step	Protein (mg)	Dihydrostreptose (cpm)	Specific activity ( $\mu\text{kat/kg}$ )	Purification	Yield (%)
Cell-free extract	3640	8 520	0.035	1	—
Supernatant of polyethylenimine precipitation	2080	14 880	0.108	3	100
$(\text{NH}_4)_2\text{SO}_4$ fractionation (0—0.4) and Sephadex G-25	78	20 070	0.389	11	14
Gel filtration on Ultrogel AcA44 *	22	16 600	1.396	40	14
Gel filtration peak fraction	7	21 150	1.77	51	6

\* Without the Sephadex G-25 step.

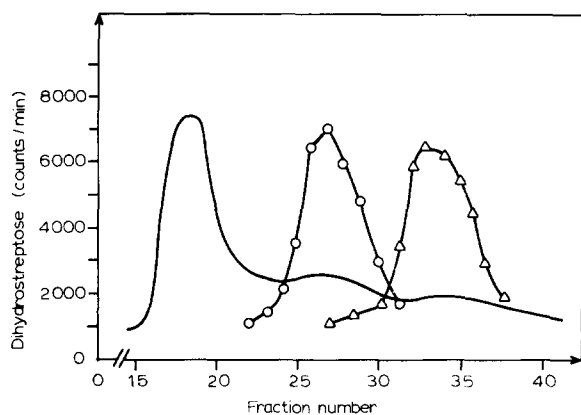


Fig. 2. Elution profile from Ultrogel AcA44 column with buffer E. —, absorbance at 280 nm (LKB Uvicord); ○—○, dTDP-dihydrostreptose synthase; △—△, dTDP-4-keto-L-rhamnose 3,5-epimerase.

thase is clearly separated from the 3,5-epimerase on this column, as has been reported for gel filtration on Sephadex G-100 [3]. The synthase was then free of epimerase activity.

Polyethyleneimide precipitation removes the bulk of the proteinase activity (Knier, B., unpublished data).

The enzyme preparation could be stored in buffer E at  $-20^{\circ}\text{C}$  for several weeks without loss of activity.

The enzyme from the Ultrogel column was submitted to polyacrylamide electrophoresis in system 6 of Maurer [12] using imidazole buffer containing 20% ethyleneglycol. After electrophoresis, the gel was cut into slices which were eluted with buffer E. 50% of the enzyme activity applied to the column could be detected at  $R_F = 0.85$  (Fig. 3).

#### *pH optimum for 3,5-epimerase and overall synthase reaction*

The epimerase test with dTDP-D- $[^3\text{H}]$ glucose [10] was carried out with cell-free extracts from *E. coli* Y10 and from *S. griseus*. Fig. 4 shows that the pH optimum of the epimerase reaction lies between pH 7.5 and 8.5 and is comparable to the pH optimum for the overall reaction from dTDP-glucose to dTDP-dihydrostreptose [2].

#### *Dependence of synthase reaction on concentration of substrate*

Fig. 5 shows the yield of dihydrostreptose in the synthase reaction in relation to NADPH concentration. The apparent  $K_m$  value for NADPH, estimated from a Lineweaver-Burk plot, is about  $250\ \mu\text{M}$ .

When the yield of dihydrostreptose and NADPH disappearance were determined in aliquots of the same incubation, a 1 : 1 stoichiometric relationship between dihydrostreptose synthesis and NADPH oxidation was found (Fig. 6).

The dependence of reaction rate for the synthase reaction on dTDP-4-keto-6-deoxyglucose concentration in the presence of excess epimerase followed Michaelis-Menten kinetics. From the Lineweaver-Burk plot, the apparent  $K_m$  for dTDP-4-keto-6-deoxy-glucose is  $25\ \mu\text{M}$ .

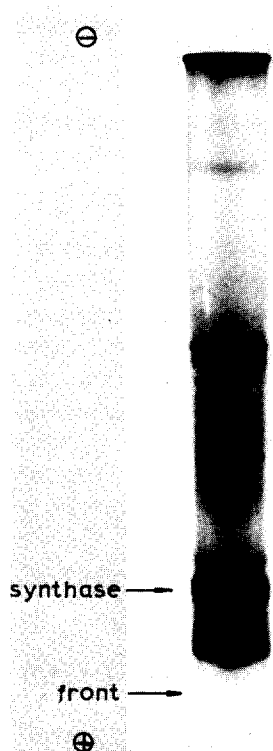


Fig. 3. Polyacrylamide gel electrophoresis of the synthase from the Ultrogel column (Table I) in system 6 of Maurer [12]. Enzyme activity was also associated with a strong protein band at  $R_F = 0.57$  after electrophoresis in system 1 of Maurer.

#### Molecular weight of synthase and epimerase

The molecular weights of the synthase and of the epimerase from *S. griseus* were estimated on the basis of the elution volume from a calibrated Sephadex G-100 column to be approx. 32 000 and 67 000, respectively.

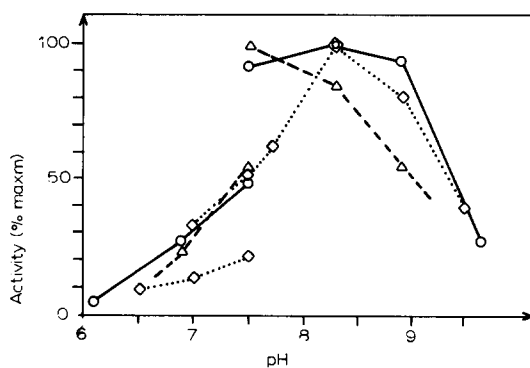


Fig. 4. Dependence of epimerase activity on pH.  $\circ$ — $\circ$ , epimerase from *E. coli* Y10;  $\triangle$ — $\triangle$ , epimerase from *S. griseus*;  $\diamond$ — $\diamond$ , yield of dihydrostreptose in overall reaction from dTDP-glucose [2]. Buffers: pH 5.5–7.5, 1 M phosphate/citrate; pH 7.5–8.3, 1 M Tris-HCl; pH 8.3–9.6, 1 M glycine/NaOH.

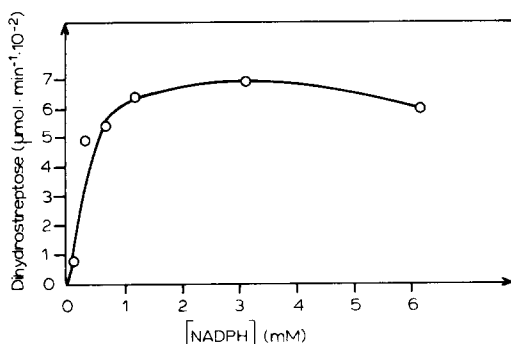


Fig. 5. Dependence of dihydrostreptose formation on NADPH concentration in the standard assay.

#### *Detection of dTDP-4-keto-L-rhamnose in the epimerase reaction*

The formation of dTDP-4-keto-L-rhamnose from dTDP-4-keto-6-deoxy-D-glucose in the epimerase reaction (Fig. 1) had been postulated on the basis of the fact that dTDP-L-rhamnose [9] and dTDP-6-deoxy-L-talose [10] are formed in the subsequent 4-reductase reaction. We have tried to show the formation of dTDP-4-keto-L-rhamnose by reduction with  $\text{NaB}^3\text{H}_4$  and detection of 6-deoxy $^3\text{H}$ talose. For this purpose an incubation of dTDP-D-[U- $^{14}\text{C}$ ]-glucose with the *E. coli* Y10 extract was treated after removal of protein through a Centriflo membrane with  $\text{NaB}^3\text{H}_4$  followed by trifluoroacetic acid. In solvent system 2 on paper, the radioactive zone containing  $^{14}\text{C}$  and  $^3\text{H}$  migrated with authentic 6-deoxy-L-talose. Successive rechromatography in three further chromatographic systems led to a radioactive product with constant  $^{14}\text{C}/^3\text{H}$  ratio and proved its identity with 6-deoxytalose (Table II). L-Rhamnose, the expected second reduction product had, in all these solvent systems, very similar  $R_F$ -values to 6-deoxyglucose (Table II) and its formation was therefore difficult

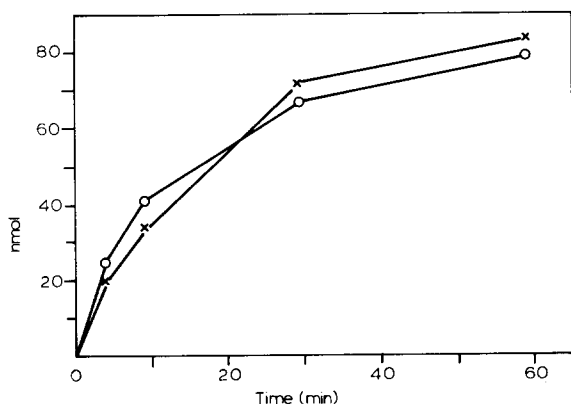


Fig. 6. Stoichiometry of dihydrostreptose synthesis and NADPH oxidation. X—X, dihydrostreptose; o—o, NADPH oxidation.



TABLE II

$R_F$  VALUES OF REFERENCE SUGARS AND PRODUCT OF EPIMERASE REACTION AFTER  $\text{NaBH}_4$  REDUCTION

Chromatographic system	L-Rhamnose	6-Deoxy-L-talose	6-Deoxy-D-glucose	L-Fucose	Product	$^{14}\text{C}/^3\text{H}$ in product *
Solvent 2						
Whatman 3 MM	1.0 **	1.7 **	0.9 **	0.3 **	1.7 **	0.15
Solvent 2						
Cellulose thin layer	0.64	0.82	0.79	0.57	0.84	0.46
Solvent 3						
Whatman 1	0.61	0.67	0.58	0.50	0.68	1.17
Solvent 3						
Whatman 3 MM	0.49	0.70	0.47	0.38	0.71	1.15

\* After the initial chromatography on Whatman 3 MM with solvent system 2 the sugar was successively rechromatographed 3 times in the chromatographic systems listed.

\*\*  $R_{\text{rhamnose}}$ .

to prove.  $^{14}\text{C}$ -Labelled 6-deoxytalose was also detected in the following experiment: The incubation of dTDP[U- $^{14}\text{C}$ ]glucose with *E. coli* Y10 extract was applied after hydrolysis to a paper chromatogram and developed with solvent system 2. The chromatogram was then cut into eight zones and the eluates of the individual zones were dried and then treated with  $\text{CH}_3\text{OH}$  and 2% tri-fluoroacetic acid to form the methylacetal. The samples were reduced with  $\text{NaBH}_4$ . After hydrolysis, each sample was then chromatographed on paper with solvent system 3. From the zone of the chromatogram in the region of 4-keto-6-deoxy-D-glucose, four radioactive products were obtained corresponding in their  $R_F$  values (Table II) to 6-deoxyL-talose, 6-deoxy-D-glucose, L-rhamnose and D-fucose.

Gel filtration on Sephadex G-25 of the incubation of dTDP[U- $^{14}\text{C}$ ]glucose (300 000 cpm) with the extract of *E. coli* Y10 showed only very weak radioactivity associated with the protein peak. After  $\text{NaBH}_4$  reduction and hydrolysis of this protein fraction, no 6-deoxytalose could be detected.

## Discussion

dTDP-L-dihydrostreptose synthase is the third enzyme known to use dTDP-4-keto-L-rhamnose (dTDP-6-deoxy-L-*lyxo*-4-hexulose) as substrate. In the case of L-rhamnose [9] and 6-deoxy-L-talose [10] biosynthesis, the 4-hexulose is reduced stereospecifically, by the corresponding 4-reductase in the presence of NADPH, to one of the two possible reduction products epimeric at C-4. In addition to a reductive step, the dihydrostreptose synthase catalyzes the ring contraction. The mechanism of this enzyme reaction seems to be similar to that involved in the conversion of UDP-D-glucuronic acid to UDP-D-apiose catalyzed by UDP-apiose/UDP-xylose synthase [1,2]. With the purified synthase, it was now shown that 1 mol NADPH is consumed/mol dihydrostreptose formed.

Conventional purification methods other than those in Table I did not lead to a higher purification of the synthase.

Okazaki et al. [8] postulated that *E. coli* Y10 is either blocked at the

epimerization or reduction step. According to our results, this mutant is blocked at the reduction step and could, therefore, be used as a source of the 3,5-epimerase.

dTDP-4-keto-L-rhamnose was postulated as the product of the 3,5-epimerase reaction from its enzymic conversion to either dTDP-L-rhamnose or dTDP-6-deoxyl-L-talose, depending on the specificity of the 4-reductase. We have now also proved the formation of dTDP-4-keto-L-rhamnose in the epimerase incubation, by reduction of this compound to 6-deoxytalose with  $\text{NaBH}_4$ . Judged from the yield of reduction products, dTDP-4-keto-6-deoxytalose and dTDP-4-keto-6-deoxyglucose were present in a ratio of about 1:100. In the multistep conversion of GDP-D-mannose to GDP-L-fucose, Ginsburg [13] found two unidentified reduction products after  $\text{H}_2$  reduction with rhodium catalyst, which probably originated from intermediates of the 3,5-epimerase reaction.

It has been assumed that dTDP-4-keto-L-rhamnose exists only in enzyme-bound form [9,10], however, when an incubation of 300 000 cpm dTDP-[ $\text{U}^{14}\text{C}$ ]glucose with the *E. coli* Y10 extract was subjected to gel filtration on Sephadex G-25, only very weak radioactivity was associated with the protein peak and no labelled 6-deoxytalose was detected after reduction of this protein fraction with  $\text{NaBH}_4$ . Furthermore, when the epimerase incubation with dTDP-D-[ $\text{U}^{14}\text{C}$ ]glucose was deproteinized by centrifugation through a Centriflo membrane, 6-deoxy[ $^3\text{H}$ ,  $^{14}\text{C}$ ]talose was detected after  $\text{NaB}^3\text{H}_4$  reduction and hydrolysis. This proves that, at least under the experimental conditions used, dTDP-4-keto-L-rhamnose can dissociate from the 3,5-epimerase.

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